



PSE LH7

Fully automatic PowerSpray® XL fine cleaning economy system for mass cleaning of assembled PCBs

Cleans PCBs, hybrids and misprints from flux residues, resin, copper, oxide and soldering support substances

Capacity: up to 540 (8.6m²) eurocards in up to three variable drawer baskets

Part number: 0905PSE7LH11 / 0905PSE7LH21 (HT version)



Product name until 06/2017: PSB500 H70

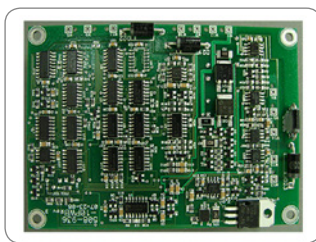


Certifications:

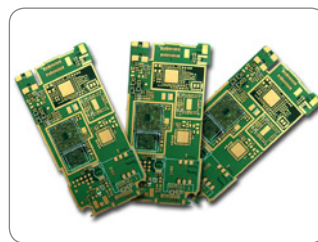
This system in its basic version was certified for its energy and water saving processing, for easy operability and for the standard integration of comprehensive safety features.

- * Two tank system with triple circuit function
- * Fully automatic 4step process: cleaning, rinsing (tap water), DI-water rinsing, VMH®-Turbo evaporative drying
- * 12 seconds relative cycle time for the cleaning, rinsing and drying one eurocard
- * Horizontal PTFE mounted rotor system with up to eight asynchronous spray rotors for thorough wetting (no blind spots)
- * Automatic monitoring of ionic residues contamination and controlling of rinse water quality
- * Process and service intervals PLC controlled, event issuing and software control via touch screen
- * Maximum capacity on a very small footprint
- * HT version for high temperature cleaning and rinsing up to 80 °C available

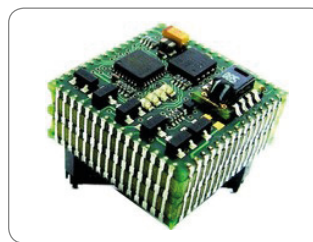
Key applications



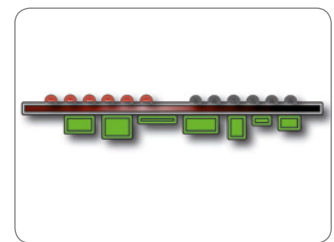
Assembled PCBs



Hybrids (HDIs)



Hybrids (SiPs)



Misprints

kolb PSE economy line is a quality series of advanced cleaning systems, which focuses on all essential criteria for a qualified cleaning process and therefore stands for attractive purchase prices.

PSE LH7 is a completely German engineered and manufactured fully automatic high volume PCB cleaning system with an XL process chamber with a capacity of up to 540 (8.6 m²) eurocards and a relative cleaning time of 12 seconds per card. Except **kolb** AQUBE® and PSE 9 types there are no batch systems with a comparably large chamber size available worldwide.

The two-tank, three-circuit configuration ensures short cycle times and makes this system a perfect choice for the precision mass cleaning of assembled PCBs.

The cleaning system can be operated with all common electronics cleaning supplies (detergents / chemistry, etc.) which are approved by the manufacturer.








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Application overview

 Most suitable	 Optional suitable	 Optional suitable	 Optional suitable	 Not suitable
Assembled PCBs Hybrids Misprints	Stencils Screens, PumpPrints Misprints	Solder frames Solder carriers Solder masks	ESD Boxes Containers Magazines	Condensation traps Filters Steel sheets

Optional suitable applications can also be optimally realized with the appropriate options.

Cleaning (key process 1): From the cleaning tank (A) the cleaner liquid is sucked by a magnetically coupled pump unit and routed with a controllable volume flow through a separate circuit into the PTFE mounted ASYNCHRO® stainless steel spray rotors with patented PUSHFORCE® nozzles. Their geometry ensures a comprehensive and thorough cleaning, even in inaccessible and critical areas. After the washing procedure, the valve switchover of the process chamber undocks the cleaning circuit until the next process run.

MediumWipe® (optional intermediate process): The remaining cleaner is blown off from the clean products and blown out of the cleaner circuit and recirculated into the cleaning tank before the valve switchover closes.

Rinsing with tap water (key process 2): From the rinsing tank (tank B / C), the water is pumped through the separate second circuit into the spray rotors. Tap water has (compared to DI / DM water) the advantage of lower surface tension and thus flushes also critical points as low standoffs more efficient.

MediumWipe® (optional intermediate process): The remaining water is blown off from the products and blown out of the cleaner circuit and recirculated into the rinsing tank.

Clear rinsing with DI / DM water (key process 3): The DI / DM water is produced from tap water in an integrated MB-cartridge and flushes conducting ions of the previous processes. This process is repeated automatically until the remaining amount of ions falls below the programmed value.

MediumWipe® (optional intermediate process): Blowing off and recirculating the remaining DI / DM water into the rinsing tank.

Drying (key process 4): The clean products are dried with the patented VMH® (Venturi Mixed Hot air) technology. A high volume flow of normal circulating air is blown into a venturi nozzle. The resulting differential pressure there (passively) sucks on a small amount of very high temperature air. The resulting air mixture provides for uniformly high drying temperature (adjustable between 70° and 90 °C) all over the process chamber. Further advantages are robustness and low cost of ownership. Energy is only needed for a fan and the heating of a very small amount of air; the rest is executed by pressure differences and air duct geometry.

Maintenance: The system has a large maintenance door on the right side. In the maintenance area among others are the pump-out set, the optional re-dosage unit with space for a 25 liter detergent and a 5 l additive container as well as the MB cartridge for DI / DM water processing. Tank levels as well as pressure values and maintenance cycles are monitored by the PLC and displayed on the touch screen.



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Main standard features

- PowerSpray® technology bundle: magnetically coupled XL-Power pump unit, twofold ASYNCHRO® volume-spray rotorsystem with low maintenance PTFE mounted stainless steel rotors with PUSHFORCE® nozzles, "Option101" softwareprogram (101 freely selectable programs)
- EATON Programmable Logic Controller (PLC)
- High resolution 7" (1.024 x 600 px) display with capacitive multi-touch and intuitive process view
- Lower VA drawer basket, ESD-safe with grounding connection for the operator
- Full flow coarse filter (process chamber)
- Heater for tank A (cleaning)
- Automatic monitoring of ionic residues contamination and gauging of rinse water quality
- Adjustable DI / DM water mixing and blending unit
- VMH®-Turbo hot air evaporative drying (control range approx. 70 - 90 °C)
- ClosedLoop reprocessing of cleaning and rinsing fluids
- Spare space for MB- / DI-cartridge for deionized (DI) and demineralized (DM) water
- Exchange for rinse water and pump out unit
- Safety features: safety interlock on the process chamber door, overflow alarm for all tank sections, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- Process sections made of electrolysis resistant elements

Main options

- Automatic re-dosage unit for 25 l detergent and 5 l additive container
- Automatic water change for cleaning circuit (only HT version)
- Cartridge fine filter for cleaning and rinsing circuit
- Descaling unit to reduce the lime content in the rinsing water
- Drip & storage reservoir
- Exhaust unit
- Fine filter for cleaning & rinsing circuit
- HT Version for high temperature cleaning up to 80 °C
- MB / DI cartridge for deionized (DI) and demineralized (DM) water
- MediumWipe® unit for further optimization of detergent and rinsing fluid use
- Permanent automatic rotor run control
- Scissors lift load cart - 200 mm lifting (reduces the downtime for loading by more than 75%)
- Sediment filter (tank A)
- Status light fivefold to display the current process state
- Upper and middle VA drawer baskets with PTFE mounted ASYNCHRO® stainless steel TopDown double rotors with PUSHFORCE® special nozzles
- XXL-Power pump unit



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Technical data

Technology base	kolb PowerSpray®
Capacity	540 (8.6 m ²) eurocards
Process chamber dimensions	W 700 • D 720 • H 710 mm
Usable space lower basket only	W 610 • D 625 • H 625 mm
Usable space utilizing three baskets	W 610 • D 625 • H 140 mm (three times)
Volume tank A (cleaning),	approx. 55 l
Volume tank B / C (rinsing)	approx. 35 l
Power supply	400 V AC, 16 A CEE / 3PH / 50 or 60 HZ
Power consumption	approx. 7,5 kW
Control system	PLC (EATON)
Temperature load	up to 55 °C (standard system), up to 80 °C (HT-version)
Control range drying	approx. 70 - 90 °C
Filter system	up to threestage - 1. Full flow coarse filter < 2 mm, 2. Sediment filter inside the tank, 3. 20" fine filter (1 - 100µm - process dependent)
Supply connection 1 (tap water)	3/8", hose connection 14 mm with 30µm water filter (prov. by customer: inlet water quality < 350 µS conductance value (< 10° dH) or option descaling unit)
Supply connection 2 (DI / DM water)	1/4", hose connection 14 mm (DI-net prov. by customer or bridging to tap water)
Supply connection 3 (compressed air)	6 - 8 bar (100 l / min) for HT-version or optional MediumWipe® process
Rinse water drain connection	3/4", hose connection 25 mm with integrated pump out system
Exhaust connection	Ø 160 mm, exhaust capacity 200 to 300m ³ / h
Footprint	1.170 x 1.350 mm
Operating condition room temperature	20 - 35 °C
Operating noise	63 dB (A)
Foot print / Empty weight	1.170 x 1.350 mm / 480 kg

