

PSE 300 2VL

Fully automatic twotank economy system with two separate circuits and ASYNCHRO® double rotor system

Cleans screens, stencils and PumpPrints from SMD paste, SMD adhesive, soldering support substances, oil & dust

Capacity: Stencils, screens up to 780 x 950 mm (31" x 37,5")

Part number: 0905PSE31VL2

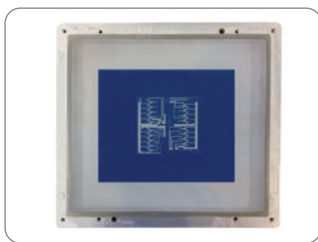


Certifications:

This system in its basic version was certified for its energy and water-saving processing, for easy operability and for the standard integration of comprehensive safety features.

- * Two tank system with two separate circuits
- * Comfortable push one button operation
- * Fully automatic 4step process: cleaning, MediumWipe®, rinsing, drying with CWA® supercharger compression drying
- * Vertical rotor system with asynchronous spray rotors for thorough wetting (no blind spots)
- * Short cycle times due to placing the cleaning goods close to the spray rotors
- * Water-free operation possible: Due to the separate double tank configuration the system can operate with suitable cleaning / rinsing detergents for rinsing
- * Process and service intervals PLC controlled, event issuing and software control via 7" touch screen
- * Safe installation close to the production line / screen printer possible, no special protection required
- * Extremely compact - maximum capacity on a small footprint

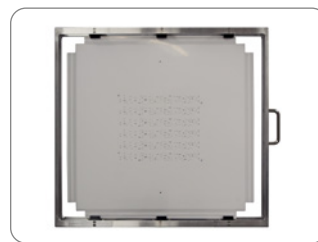
Key applications



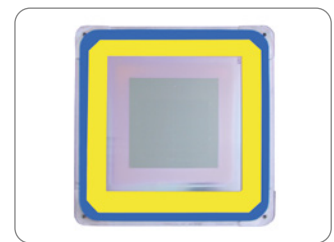
Screens



Stencils



PumpPrints



M-TeCK stencils

The **kolb** PSE economy line is a quality series of advanced cleaning systems, which focuses on all essential criteria for a qualified cleaning process and therefore stands for attractive purchase prices.

kolb PSE 300 2VL is a fully automatic system for reliable precision cleaning of screens, stencils, PumpPrints or other flat products. Removes quickly and thoroughly contaminations such as SMD-paste, SMD-adhesive, flux residues, stabilizer materials, flux, oil, grease or dust.

PSE 300 2VL is a German engineered and manufactured machine with ClosedLoop water reprocessing and a two-tank and two separate circuits configuration which ensures short cycle times and makes this system the perfect economic choice for the cleaning of screens and stencils.

The cleaning system can be operated with all common electronics cleaning supplies (detergents / chemistry, etc.) which are approved by the manufacturer.



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Application overview

Optional suitable	Most suitable	Optional suitable	Not suitable	Not suitable
Assembled PCBs Hybrids Misprints	Stencils Screens, PumpPrints Misprints	Solder frames Solder carriers Solder masks	ESD Boxes Containers Magazines	Condensation traps Filters Steel sheets

Optional suitable applications can also be optimally realized with the appropriate options.

Cleaning (key process 1): From the cleaning tank (A) the cleaner liquid is sucked by a magnetically coupled pump unit and routed with a controllable volume flow through a separate circuit into the ASYNCHRO® spray rotor nozzles. Their geometry ensures a comprehensive and thorough cleaning, even in inaccessible and critical areas. After the washing procedure, the valve switchover of the process chamber undocks the cleaning circuit until the next process run.

MediumWipe® (intermediate process 2): The remaining cleaner is blown off from the clean products and blown out of the cleaner circuit and recirculated into the cleaning tank before the valve switchover closes.

Rinsing with tap water (key process 3): From the rinsing tank (tank B) the water is pumped through the separate second circuit into the spray rotors. Tap water has (compared to DI / DM water) the advantage of lower surface tension and thus flushes also critical points as low standoffs and apertures more efficient.

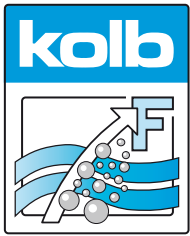
MediumWipe® (intermediate process 2): The remaining water is blown off from the products and blown out of the cleaner circuit and recirculated into the rinsing tank.

Final rinsing with DI / DM water (optional process): The DI / DM water is produced from tap water in an integrated MB-cartridge and flushes conducting ions of the previous processes. This process is repeated automatically until the remaining amount of ions falls below the programmed value.

MediumWipe® (optional intermediate process): Blowing off and recirculating the remaining DI / DM water into the rinsing tank.

Drying (key process 4): The purified products are dried with the patented CWA® (Compressed Warm Air) technology. The built-in special compressor compresses the ambient air. At the same time it collects the kinetic energy (frictional heat) of the paddle wheel in the unit, then presses the heated and compressed air into the rotor nozzles which were already used for cleaning and rinsing. There it blows off (pressure) and evaporates (heat) the residual moisture. This method is energetically and constructively highly efficient, as it uses the "waste heat" of the compressor rotation and the compressed air as driving power for the rotors. In addition, a system equipped with CWA® technology requires no additional hardware and no external compressed air connection for the MediumWipe® process.

Maintenance: The system has two large maintenance doors on the right and on the left hand side. In the maintenance area among others are the pump-out set, the optional re-dosage unit with space for a 25 liter detergent and a 5 l additive container as well as the MB cartridge for DI / DM water processing. Tank levels as well as pressure values and maintenance cycles are monitored by the PLC and displayed on the touch screen.



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Main standard features

- PowerSpray® technology bundle: magnetically coupled X-Power (tank A) and S-Power (tank B) pump units, twofold ASYNCHRO® volume-spray rotorsystem with PUSHFORCE® nozzles, "Option100" softwareprogram (100 freely selectable programs)
- EATON Programmable Logic Controller (PLC)
- High resolution 7" (1,024 x 600 mm) display with capacitive multi-touch
- Full flow coarse filter (process chamber)
- Sediment filter for cleaning tank (A)
- MediumWipe® unit for further optimization of detergent and rinsing fluid use
- CWA® supercharger compression drying
- ClosedLoop reprocessing of cleaning and rinsing fluids
- Spare space for DI / DM water processing cartridge
- Safety features: safety interlock on the process chamber door, overflow alarm for all tank sections, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- Front cover made of stainless steel, side and rear covers in painted steel
- Process sections made of electrolysis resistant elements

Main options

- Adjustable DI / DM water mixing and blending unit
- Automatic detergent concentration measurement / control
- Automatic re-dosage unit for 25 l detergent and 5 l additive container
- Descaling unit to reduce the lime content in the rinsing water
- Drip & storage reservoir
- Exchange for rinse water and pump out unit
- Exhaust control
- Heater for tank A (cleaning)
- HMA filter (Heavy Metal Adsorber) unit for the cleaning circuit
- PolyPower XL configuration with XL-PolyPower pump unit
- Noise insulation
- MB / DI cartridge for deionized (DI) and demineralized (DM) water
- Remote Control (remote monitoring, mailing, etc.)
- Status light fivefold to display the current process state
- Traceability "Basic" (SPC data scanner, data backup in CSV file, backup via WiFi SD card via slot in the PLC)
- XL-Power pump unit for Tank A
- X-Power pump unit for Tank B



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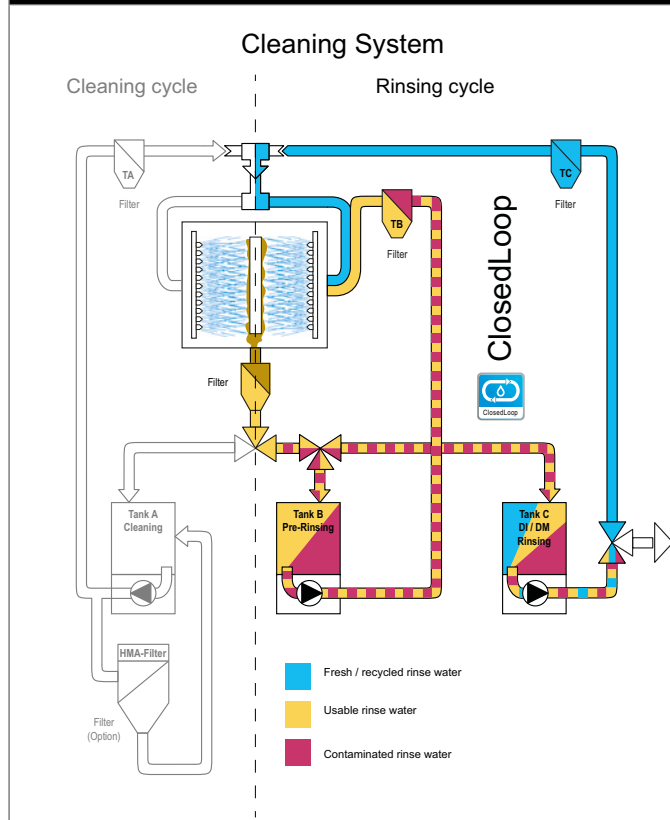


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Internal rinse water processing (standard)

Options* for water management



AOSelection® unit

separates mandatory disposable sewage water from rinse water which can be discharged into a public sewage network.

* Operating companies of industrial cleaning systems are responsible for proper disposal of wastewater / rinse water and (wasted) cleaning detergent. Further information on wastewater management at www.kolb-ct.com/systems/water-management/, consulting requests to info@kolb-ct.com



PSE 300 2VL

Fully automatic twotank economy system with two separate circuits and fourfold ASYNCHRO® rotor system

Part number: 0905PSE31VL2



Technical data

Technology base	kolb PowerSpray®
Capacity	Stencils up to 780 x 950 mm (31" x 37,5")
Process chamber dimensions	W 350 • D 980 • H 920 mm (W 13.78" • 38.58" • H 36.22")
Volume tank A (cleaning)	75 l
Volume tank B (rinsing)	75 l
Power supply	400 V AC, 16 A, CEE plug / 3 Ph / 50 or 60 Hz
Power consumption	4 kW
Control system	PLC (Eaton)
Temperature load	up to 55°C
Filter system	up to three stages - 1. Full flow coarse filter < 2 mm (0.08"), 2. Sediment filter inside the tank, 3. 20" fine filter (1 - 100µm - process dependent)
Supply connection 1 (tap water)	connection for 1/2" hose, 30µm water filter (prov. by customer: inlet water quality < 350 µS conductance value (< 10° dH) or option descaling unit)
Supply connection 2 (DI / DM water)	connection for 1/2" hose
Rinse water drain connection	(with integrated pump out system) connection for 1" hose
Exhaust connection	Ø 160 mm (6.3"), exhaust capacity 800 - 1,200 m ³ / h (28,252 - 42,378 ft ³ / h)
Footprint	950 x 1.500 mm (37.4" x 59.05")
Operating condition room temperature	20 - 35 °C (68 - 95 °F)
Operating noise	74 dB (A) with option insulation
Empty weight	570 kg (1,257 lbs)

